

JOBBER LENGTH DRILL BITS



Cryobit® Drill Bits NEW

- 135° split point
- Versatile – Excellent performance in the entire range of shop metals
- Durability – Cryophase™ process makes the bits more durable and flexible, allowing for longer use in less than ideal conditions
- Long Lasting – Out drills competitive bits by as much as 150-to-1
- Easy-to-use – Anti-slip flats on the shank 3/16" and larger eliminates spinning in keyless chucks and the 50% flute length reduces potential failures



Specifications

- Hardness: 64-66Rc
- Temperature Resistance: 1100°F (conventional bit only 600°F)
- Material: High speed steel
- Surface: Super heated gold oxide coating with black oxide relief edge
- Heat Treatment: Austempered twice
- Cryophase™: Thermal cycling cryogenic treatment

Fractional Sizes

| Dia. (Inches) | Decimal Equivalent (Inches) | Flute Length (Inches) | Overall Length (Inches) | Pkg. Qty. 1 | Pkg. Qty. 12 |
|---------------|-----------------------------|-----------------------|-------------------------|-------------|--------------|
| 1/16 | 0.0625 | 15/16 | 1-7/8 | DY80600464 | DY80600465 |
| 5/64 | 0.0781 | 1 | 2 | DY80600564 | DY80600565 |
| 3/32 | 0.0938 | 1-1/8 | 2-1/4 | DY80600664 | DY80600665 |
| 7/64 | 0.1094 | 1-5/16 | 2-3/8 | DY80600764 | DY80600765 |
| 1/8 | 0.1250 | 1-7/16 | 2-1/2 | DY80600864 | DY80600865 |
| 9/64 | 0.1406 | 1-9/16 | 2-5/8 | DY80600964 | DY80600965 |
| 5/32 | 0.1562 | 1-11/16 | 2-3/4 | DY80601064 | DY80601065 |
| 11/64 | 0.1719 | 1-13/16 | 2-7/8 | DY80601164 | DY80601165 |
| 3/16 | 0.1875 | 1-7/8 | 3 | DY80601264* | DY80601265* |
| 13/64 | 0.2031 | 1-15/16 | 3-1/8 | DY80601364* | DY80601365* |
| 7/32 | 0.2188 | 2 | 3-1/4 | DY80601464* | DY80601465* |
| 15/64 | 0.2344 | 2-1/16 | 3-3/8 | DY80601564* | DY80601565* |
| 1/4 | 0.2500 | 2 | 3-1/2 | DY80601664* | DY80601665* |
| 17/64 | 0.2656 | 2-1/8 | 3-5/8 | DY80601764* | DY80601765* |
| 9/32 | 0.2812 | 2-1/4 | 3-3/4 | DY80601864* | DY80601865* |
| 19/64 | 0.2969 | 2-3/8 | 3-7/8 | DY80601964* | DY80601965* |
| 5/16 | 0.3125 | 2-1/2 | 4 | DY80602064* | DY80602065* |
| 21/64 | 0.3281 | 2-9/16 | 4-1/16 | DY80602164* | DY80602165* |
| 11/32 | 0.3438 | 2-5/8 | 4-1/8 | DY80602264* | DY80602265* |
| 23/64 | 0.3594 | 2-11/16 | 4-3/16 | DY80602364* | DY80602365* |
| 3/8 | 0.3750 | 2-11/16 | 4-1/4 | DY80602464* | DY80602465* |
| 25/64 | 0.3906 | 2-3/4 | 4-5/16 | DY80602564* | DY80602565* |
| 13/32 | 0.4063 | 2-13/16 | 4-3/8 | DY80602664* | DY80602665* |
| 27/64 | 0.4219 | 2-7/8 | 4-7/16 | DY80602764* | DY80602765* |
| 7/16 | 0.4375 | 2-15/16 | 4-1/2 | DY80602864* | DY80602865* |
| 29/64 | 0.4531 | 3 | 4-5/8 | DY80602964* | DY80602965* |
| 15/32 | 0.4688 | 3-1/8 | 4-3/4 | DY80603064* | DY80603065* |
| 31/64 | 0.4844 | 3-1/4 | 4-7/8 | DY80603164* | DY80603165* |
| 1/2 | 0.5000 | 3-3/8 | 5 | DY80603264* | DY80603265* |

*Three-Flat Shank

Fractional Size Drill Bit Sets

| Dia. | No. of Pieces | Item No. | Pkg. Qty. |
|---|---------------|-------------|-----------|
| 1/16" to 3/16" by 32nds and 7/32" to 1/2" by 32nds | 18 | DY99995018 | 1 |
| 1/16" to 1/2" by 64ths | 29 | DY99995029 | 1 |
| | 29 | DY99995028* | 1 |
| 1/16" to 1/2" by 64ths; 3/16" to 21/64" by 64ths; and 11/32" to 1/2" by 64ths | 55 | DY99995155 | 1 |

*Comes supplied in a high-impact storage index



DY99995029



DY99995155



DY99995028*